

## AMENDMENT TO THE SPECIFICATION

5 Please delete the paragraph beginning at page 3 line 27 and ending at page 4 line 8 and replace it with the following REPLACEMENT PARAGRAPH:

AM  
10 Within frame 12, palletizer 10 includes a vertically reciprocating row conveyor 20 and a vertically reciprocating layer head 22. A row conveyor lift motor 24 when actuated vertically reciprocates conveyor 20 as indicated at reference numeral 21. A layer head motor 26 when actuated vertically reciprocates layer head 22 as indicated at reference numeral 23. Generally, each of row conveyor 20 and layer head 22 are independently suspended within frame 12. More particularly, row conveyor 20 hangs from four suspension points 25.  
15 Layer head 22 hangs from four suspension points 27. Each of conveyor 20 and layer head 22 carry a pair of guides 29. Each of vertical posts 12a-12d carry on their inner surface a corresponding guide track 31. Thus, guide tracks 31 on posts 12a and 12d interfit guides 29 of row conveyor 20 and maintain conveyor 20 along a vertical path within frame 12. Similarly, guide tracks 31 on vertical posts  
20 12b and 12c interfit with guides 29 on layer head 22 to maintain layer head 22 along a vertical path within frame 12.